

Title: FLOW-ON PAPERMAKING METHOD
FOR FIBER REINFORCED CEMENT
PANEL JP2004314456A

Abstract: PROBLEM TO BE SOLVED: To suppress
the discharge of the solid component of the
surface layer of a green sheet to enhance the
yield of the fiber reinforced cement panel, in
the flow-on papermaking method for a fiber
reinforced cement panel by draining the
floating water of the surface layer of the green
sheet to the area above the green sheet
through a water permeable sheet by a suction
device.

SOLUTION: A flocculant (12) is sprinkled
over the green sheet (4) on the upstream side
of the suction device (8) with respect to a
papermaking direction. The mesh size of the
water permeable sheet is 100-500 μm .

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